

Work Order ID 162959

Monday, June 19, 2017 11:33:57 AM

162959

Page 1

Item ID: D066-1016-115

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: R66 Basket Mounting Provisions

Start Date: 6/27/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/10/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

JUN 19 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D066-1016

B

**DAS
6
9-89****JUN 27 2017**

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D066-1016-115 CHG001

**DAS
28
9-89****JUL 26 2017**

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

JUL 26 2017**DAS
28
9-89**

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

JUL 26 2017**DAS
38
9-89**

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER : ☐									

Work Order ID 162959

Monday, June 19, 2017 11:33:57 AM

162959

Page 2

Item ID: D066-1016-115

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: R66 Basket Mounting Provisions

Start Date: 6/27/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/10/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

PPP 163073

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D066-1016-115
Location:DAS
28
9-89

JUL 26 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

Quality Control

17/7/26 JH



JUL 26 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐				Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐											
		OTHER : ☐																							

Picklist Print

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Page 1

Work Order ID: 162959

162959

Parent Item: D066-1016-115

D066-1016-115

Parent Item Name: R66 Basket Mounting Provisions

Start Date: 6/27/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM IPP
REV:B 17.03.28 as per iin rev.b DD VERF:RQ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-12A		Purchased	No			110	Each	112.0000	8	8			
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AN4-12A

Bolt DAS 38 9-89

Location

Loc Qty

Loc Code

FG 10

120423 10

ST344 102

m137412 102

D5350-041		Manufactured	No			110	Each	3.0000	1	1			
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D5350-041

Fwd Cross Beam Assembly DAS 38 9-89

Location

Loc Qty

Loc Code

ST260B 3

159889 3

D5350-043		Manufactured	No			110	Each	3.0000	1	1			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

D5350-043

Aft Beam Assembly DAS 38 9-89

Location

Loc Qty

Loc Code

ST260B 3

159891 3

D5352-1		Manufactured	No			110	Each	116.0000	4	4			
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D5352-1

Cushion DAS 38 9-89

Location

Loc Qty

Loc Code

ST515 116

159892 100

161553 16

DAS 28 9-89

JUL 26 2017

DAS 28 9-89

JUL 26 2017

DAS 28 9-89

JUL 26 2017

DAS 28 9-89

JUL 26 2017

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Page 2

Work Order ID: 162959

162959

Parent Item: D066-1016-115

D066-1016-115

Parent Item Name: R66 Basket Mounting Provisions

Start Date: 6/27/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

D5354-041 Manufactured No

110 Each 0.0000 1 1

D5354-041

R66 Fwd Clamp Assembly, LH

D5354-042

Manufactured No

110 Each 2.0000 1 1

D5354-042

R66 Fwd Clamp Assembly, RH

Location

Loc Qty

Loc Code

ST516

2

B163123

158807

2

D5355-041 Manufactured No

110 Each 4.0000 2 2

D5355-041

Aft Clamp Assembly

Location

Loc Qty

Loc Code

ST516

4

B163124

158809

4

D5358-1 Manufactured No

110 Each 6.0000 2 2

D5358-1

Cover Plate

Location

Loc Qty

Loc Code

ST516

6

B163125

159085

6

D5445-041 Manufactured No

110 Each 2.0000 1 1

D5445-041

Longitudinal Beam Assembly, LH

Location

Loc Qty

Loc Code

ST260B

2

B163604

159651

2

Monday, June 19, 2017 11:33:57 AM

Shop Packet Print

Page 2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date: _____		Step #: _____		QTY Effective: _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

Monday, June 19, 2017 11:33:57 AM

Page 3

Work Order ID: 162959

162959

Parent Item: D066-1016-115

D066-1016-115

Parent Item Name: R66 Basket Mounting Provisions

Start Date: 6/27/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

D5445-042

Manufactured No

110

Each

2.0000

1 1

D5445-042

DAS
38
9-89

Longitudinal Beam Assembly, RH

**

JUL 26 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST260B

2

159649

2

B 162981

MS20392-4C57

Purchased

No

110

Each

26.0000

4 4

MS20392-4C57

DAS
38
9-89

Pin

**

JUL 26 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST312

26

m137361

26

MS24665-229

Purchased

No

110

Each

177.0000

4 4

MS24665-229

DAS
38
9-89

Cotter Pin

**

JUL 26 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

2

118234

2

ST289

175

m135671

175

MS27151-7

Purchased

No

110

Each

28.0000

8 8

MS27151-7

DAS
38
9-89

PAL NUT

**

JUL 26 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST275

28

m134055

4

m137361

4

m137459

20

M137963

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
70131001 70131001								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Work Order ID: 162959

162959

Parent Item: D066-1016-115

D066-1016-115

Parent Item Name: R66 Basket Mounting Provisions

Start Date: 6/27/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

4,030.000

8

8

NAS1149D0463J

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

GA

40

M135056

40

ST260a

2000

M137699

2000

ST263

1990

M137371

1988

M137544

2

NAS1149F0563P

Purchased

No

110

Each

130.0000

4

4

NAS1149F0563P

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

ST262

130

m136983

130

JUL 26 2017

DAS
28
9-89

JUL 26 2017

DAS
28
9-89

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date : _____		Step #: _____		QTY Effective : _____				MRB (QSI042) Approval																																																									
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Misidentified ☐	Past Due ☐																																																																



Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH17-7

Issue No.: 1

Approval Date: March 17, 2017

Issue Date: March 17, 2017

Responsible Office:

Prairie and Northern

Aircraft/Engine Type or Model:

Robinson R66

Canadian Type Certificate or Equivalent:

H-111

Description of Type Design Change:

Heli-Utility-Basket

**Installation/Operating Data,
Required Equipment and Limitations:**

Installation of the Heli-Utility-Basket must be in accordance with Transport Canada Civil Aviation (TCCA) approved Dart Aerospace Ltd. Installation Instructions IIN-D066-1016 Revision B, dated February 20, 2017 or later TCCA approved revision.

Maintenance of the Heli-Utility-Basket must be in accordance with TCCA accepted Dart Aerospace Ltd. Instructions for Continued Airworthiness ICA-D066-1016 Revision 0, dated February 20, 2017 or later TCCA accepted revision.

Operation of the Heli-Utility-Basket must be in accordance with TCCA approved Dart Aerospace Ltd Flight Manual Supplement FMS-D066-1016 Revision A, dated February 13, 2017 or later TCCA approved revision.

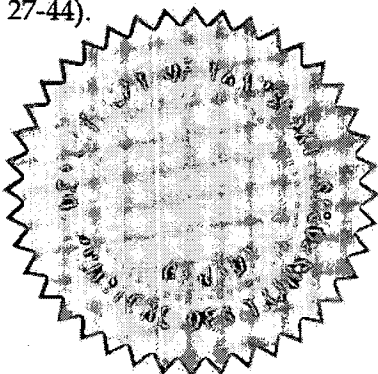
Definition of the Type Design Change:

TCCA approved Dart Aerospace Ltd. Master Document List MDL-D066-1016 Revision A, dated February 28, 2017 or later TCCA approved revision.

Basis of Certification for affected areas:

AWM 527, Change 527-8 dated June 30, 2009 (equivalent to 14 CFR Part 27 Amendment 27-1 through 27-44).

— End —



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.

Loy Y. Liew
For Minister of Transport

Canada

5.0 PARTS LIST

Qty -011	Qty -012	Qty -111	Qty -113	Qty -115	Qty -121	Qty -123	Part Number	Description
X							D066-1016-011	R66 QR HELI-UTILITY-BASKET, LH
	X						D066-1016-012	R66 QR HELI-UTILITY-BASKET, RH
		X					D066-1016-111	CROSSTUBE CLAMP KIT
			X				D066-1016-113	CROSSTUBE CLAMP + LONGITUDINAL BEAM KIT
1	1			X			D066-1016-115	BASKET MOUNTING PROVISIONS KIT
					X		D066-1016-121	FWD LID GAS SPRING UPGRADE (OPTIONAL)
						X	D066-1016-123	FWD FIXED STEP UPGRADE (OPTIONAL)
1							D5337-011	BASKET ASSEMBLY, LH
	1						D5337-012	BASKET ASSEMBLY, RH
					2		D3953-17	GAS SPRING SPACER
					1		D3953-19	GAS SPRING BRACKET
					1		D3953-21	GAS SPRING BRACKET
					2		D3953-3	GAS SPRING STUD
					2		D3953-7	GAS SPRING SPACER
					2		D3953-9	GAS SPRING WASHER
					1		D3969-7	GAS SPRING
				1			D5350-041	R66 FWD CROSS BEAM ASSEMBLY
				1			D5350-043	R66 AFT CROSS BEAM ASSEMBLY
		4	4	4			D5352-1	CUSHION
		1	1	1			D5354-041	R66 FWD CLAMP ASSEMBLY, LH
		1	1	1			D5354-042	R66 FWD CLAMP ASSEMBLY, RH
		2	2	2			D5355-041	R66 AFT CLAMP ASSEMBLY
1	1						D5357-041	STRUT ASSEMBLY
		2	2	2			D5358-1	COVER PLATE
			1	1			D5445-041	LONGITUDINAL BEAM ASSEMBLY, LH
			1	1			D5445-042	LONGITUDINAL BEAM ASSEMBLY, RH
						1	D5510-041	FWD STEP
					2		AN310C4	NUT, CASTELLATED
					4		AN3-14A	BOLT
			8	8			AN4-12A	BOLT
						2	AN4-14A	BOLT
				4			MS20392-4C57	PIN
					4		MS21042L3	NUT
						2	MS21042L4	NUT
				4			MS24665-229	COTTER PIN
					2		MS24665-300	COTTER PIN
		8	8	8			MS27151-7	STAMPED NUT
					2		NAS1149C0432R	WASHER
			8	8		4	NAS1149D0463J	WASHER
				4			NAS1149F0563P	WASHER
					8		NAS1149F0332P	WASHER

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Revision: B

Date: 17.02.20